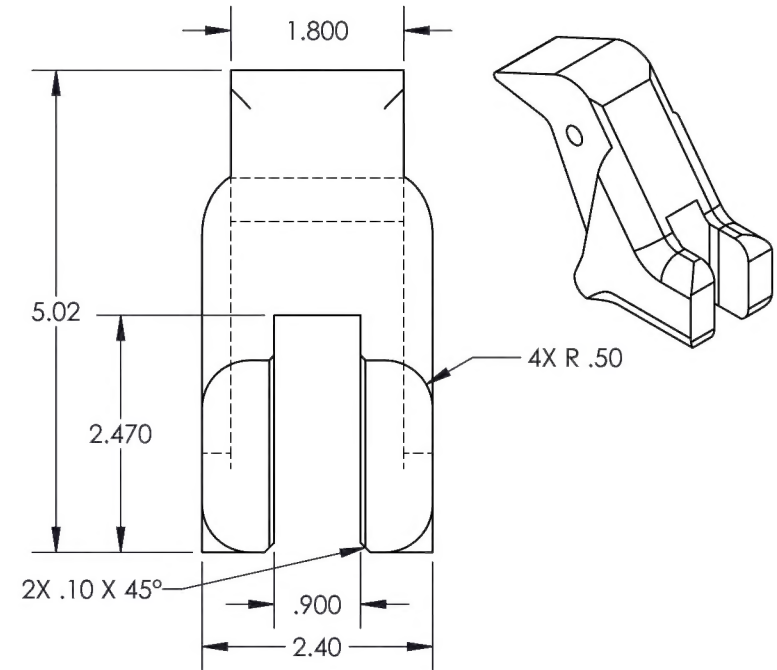
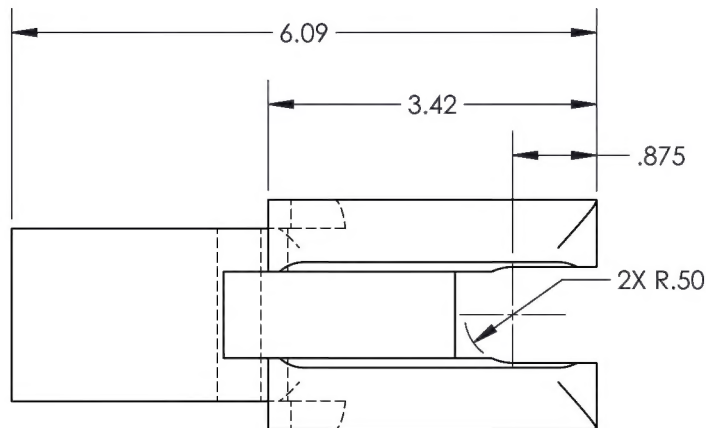
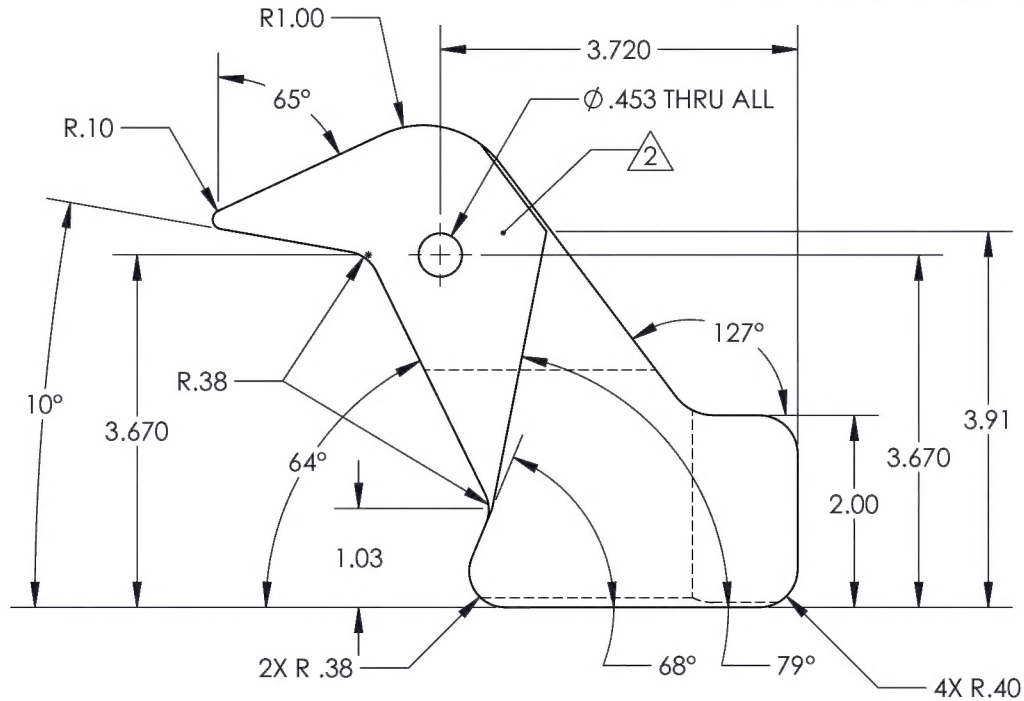


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		RELEASED FOR PRODUCTION.	5/25/2016	DPD	JAG
2	16-0121	CH'D DIM WAS .500 IS .875, WAS 2X R.75 IS 2X R.50, WAS 1.99 IS 2.00, WAS 3.667 IS 3.670, WAS Ø.765 IS Ø.680.	8/16/2016	SM	JAG
3	17-0030	CH'D DIM WAS Ø.680 IS Ø.453 THRU ALL, WAS .800 IS .900; ADDED DIM 2X .10 X 45°.	1/27/2017	SM	JAG



NOTES:

1. NICKEL PLATE .0004 - .0006, BAKE AFTER PLATING.

2. MACHINE ENGRAVE BATCH NUMBER.

DART AEROSPACE	
TITLE STATIONARY KEEPER	
DWG NO. C20-405	REV 3
MAT'L 4140/4142 HEAT TREAT RC 46-50 FINISH SEE NOTE 1 SPEC DRAWN BY: WALLRICH CHECKED: CLOUGH OPPTS APPR: ANDERSON QA APPR: LINDSAY APPROVED: GILBERT	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1 SURFACES = 125° 1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
USED ON MODEL	
SCALE 1:2	DATE 6/5/2015
SHEET 1 OF 1	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS
			C20-405	1	STATIONARY KEEPER	4140/4142	